



HARDOX EXTREME



HARDOX EXTREME

GENERAL PRODUCT DESCRIPTION

Hardox Extreme steel for extreme abrasion resistance

Hardox® Extreme is the world's hardest wear plate with a nominal hardness of 60 HRC (Rockwell) and typical hardness of 650-700 HBW.

Hardox Extreme is an abrasion resistant steel with a nominal hardness of 60 HRC, intended for applications with extreme high demands on abrasion resistance. Typical applications is liner plates, etc.

Dimension Range

Hardox Extreme is supplied in plate thickness of 8 – 19 mm, up to 2000 mm in width and up to 14630 mm in length, preferred widths are 2000 x 4000 mm, other width on request.

More detailed information on dimensions is provided in the dimension program.

MECHANICAL PROPERTIES

Thickness (mm)	Typical Hardnes (HRC)
8.0- 19.0	57- 63

CHEMICAL COMPOSITION (LADLE ANALYSIS)

C (max %)	Si (max %)	Mn (max %)	P (max %)	S (max %)	Cr (max %)	Ni (max %)	Mo (max %)	B (max %)
0.47	0.50	1.40	0.015	0.010	1.20	2.50	0.80	0.005

The steel is grain refined.

Typical Welding Equivalent CET(CEV)

Thickness (mm)	10 mm	20 mm
Typical CET (CEV)	0.54(0.65)	0.54(0.65)

HARDOX EXTREME

$$CET = C + \frac{Mn + Mo}{10} + \frac{Cr + Cu}{20} + \frac{Ni}{40}$$

$$CEV = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Cu + Ni}{15}$$

TOLERANCES

More details are given in SSAB's brochure 41-General product information Strenx, Hardox, Armox and Toolox-UK or on www.ssab.com.

Thickness

Tolerances according to SSAB's thickness precision guarantee AccuRollTech. AccuRollTech meets the requirements of EN 10 029 Class A, but offers more narrow tolerances.

Length and Width

According to SSAB's dimensions program. Tolerances conforms to EN 10 029 or to SSAB's standard after agreement.

Shape

Tolerance according to EN 10 029.

Flatness

For thickness up to 15 mm, the guaranteed flatness is 15 mm/m. For 15 mm and above the flatness guarantee according to EN 10 029.

Surface Properties

EN 10163-2 Class A Subclass 1

DELIVERY CONDITIONS

The delivery condition is Q (Quenched). The plates are delivered with sheared or thermally cut edges. Untrimmed edges after agreement. Delivery requirements can be found in SSAB's brochure 41-General product information Strenx, Hardox, Armox and Toolox-UK or at www.ssab.com.

FABRICATION AND OTHER RECOMMENDATIONS

Welding, bending and machining

Recommendations can be found in SSAB's brochures on www.hardox.com or consult Tech Support, techsupport@ssab.com. Hardox Extreme is not intended for further heat treatment. It has obtained its mechanical properties by quenching and when necessary by means of subsequent tempering. The properties of the delivery condition cannot be retained after exposure to temperatures in excess of 150°C.

Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on the product. Grinding, especially of primer coated plates, may produce dust with high particle concentration.

HARDOX EXTREME



The UK English version of this document shall prevail in case of discrepancy. Download the latest version of this document at www.ssab.com

Hardox, Strenx, Docol, Dogal, Domex, Toolox, Laser, ArmoX, Ramor, GreenCoat are trademarks of SSAB Technology AB, Sweden

www.ssab.com

DATA SHEET 171 HARDOX EXTREME 2013-02-01

SSAB